

**Menu #1 Set Up Forms**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #2 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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# YOUNG & ASSOCIATES, INC.

## Menu #3 Set Up Form

<b>Line 1:</b>
<b>Line 2:</b>

### Fill Setting #1 Screen

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

### Fill Setting #2 Screen

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

### Fill Setting #3 Screen

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

### Fill Setting #4 Screen

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #4 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #5 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #6 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #7 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #8 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #9 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #10 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #11 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #12 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #13 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #14 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #15 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #16 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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# YOUNG & ASSOCIATES, INC.

## Menu #17 Set Up Form

<b>Line 1:</b>
<b>Line 2:</b>

### Fill Setting #1 Screen

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

### Fill Setting #2 Screen

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

### Fill Setting #3 Screen

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

### Fill Setting #4 Screen

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #18 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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**Menu #19 Set Up Form**

<b>Line 1:</b>
<b>Line 2:</b>

**Fill Setting #1 Screen**

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

**Fill Setting #2 Screen**

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

**Fill Setting #3 Screen**

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

**Fill Setting #4 Screen**

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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# YOUNG & ASSOCIATES, INC.

## Menu #20 Set Up Form

<b>Line 1:</b>
<b>Line 2:</b>

### Fill Setting #1 Screen

High Pressure ON	High Pressure OFF
Stripper Open	Stripper Closed
Relief ON	Relief Off

### Fill Setting #2 Screen

Feed Screw #1	Cup Heater Setting
Feed Screw #2	#1 Plunger Equal
Feed Screw #3	#2 Plunger Equal
Hopper Conveyor Index	

### Fill Setting #3 Screen

< 50/SPM Paper Pick ON	<50/SPM Paper Pick OFF
>50/SPM Paper Pick ON	>50/SPM Paper Pick OFF
Jog Paper Pick ON	Jog Paper Pick OFF
Paper Start Vacuum	Paper Bar Release Paper

### Fill Setting #4 Screen

Stack Count Paper Feed	
Fresh Belt Index Spacing	
Vacuum Pump Off Delay TMR.	
Enable Paper 0=Off 1=On	

**Customer:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

<b>Notes:</b>
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